

# Auto Mechanical Tubing Capabilities

		Wall thickness nominals - any thickness between is															
		0.71	0.89	1.07	1.24	1.47	1.65	1.83	2.11	2.41	2.77	3.05	3.4	3.76	mm		
OD		0.028	0.035	0.042	0.049	0.058	0.065	0.072	0.083	0.095	0.109	0.12	0.134	0.148	Inches		
mm	Inches	22ga	20ga	19ga	18ga	17ga	16ga	15ga	14ga	13ga	12ga	11ga	10ga	9ga	BWG		
19.00	0.750	N	N	T	T	T	T	T	T	N	N	N	N	N			
20.00	0.787	N	N	T	T	T	T	T	T	T	N	N	N	N			
21.40	0.843	N	N	T	T	T	T	T	T	T	N	N	N	N			
21.70	0.854	N	N	C	C	C	C	C	C	C	N	N	N	N			
22.20	0.874	N	N	T	T	T	T	T	T	N	N	N	N	N			
25.40	1.000	N	N	T	T	T	T	T	T	T	T	T	N	N			
27.20	1.071	N	N	T	T	T	T	T	T	T	T	T	N	N			
28.60	1.125	N	N	T	T	T	T	T	T	T	T	T	N	N			
30.00	1.181	N	N	T	T	T	T	T	T	T	T	T	N	N			
31.80	1.250	N	N	T	T	T	T	T	T	T	T	T	N	N			
1.000" sq		N	N	T	T	T	T	T	T	N	N	N	N	N			
33.40	1.315	N	N	T	T	T	T	T	T	N	N	N	N	N			
34.00	1.339	N	N	T	T	T	T	T	T	T	T	T	N	N			
35.00	1.375	N	N	T	T	T	T	T	T	T	T	T	N	N			
36.00	1.417	N	N	T	T	T	T	T	T	T	T	T	N	N			
38.10	1.500	N	N	T	T	T	T	T	T	T	T	T	N	N			
1.250" sq		N	N	T	T	T	T	T	T	N	N	N	N	N			
42.16	1.660	N	N	T	T	T	T	T	T	T	T	N	N	N			
44.45	1.750	N	N	T	T	T	T	T	T	T	T	N	N	N			
48.30	1.900	N	N	T	T	T	T	T	T	T	T	N	N	N			
1.500" sq		N	N	T	T	T	T	T	T	N	N	N	N	N			
1.000" x 2.000"		N	N	T	T	T	T	T	T	N	N	N	N	N			
50.00	1.969	C	C	C	C	C	C	C	C	C	C	C	C	C			
50.80	2.000	N	N	T	T	T	T	T	T	T	T	N	N	N			
54.00	2.125	N	N	T	T	T	T	T	T	T	T	N	N	N			
57.15	2.250	N	N	T	T	T	T	T	T	T	T	T	N	N			
60.30	2.375	N	N	T	T	T	T	T	T	T	T	N	N	N			
63.50	2.500	N	N	T	T	T	T	T	T	T	T	N	N	N			
70.00	2.750	N	N	T	T	T	T	T	T	T	T	N	N	N			
73.00	2.875	C	C	C	C	C	C	C	C	C	C	C	C	C			
75.50	2.972	N	N	T	T	T	T	T	T	T	T	N	N	N			
D shape		N	N	T	T	T	T	T	T	T	T	T	N	N			
76.20	3.000	F	F	F	F	F	F	F	F	F	F	F	F	F			
77.10	3.035	F	F	F	F	F	F	F	F	F	F	F	F	F			
79.40	3.125	N	N	T	T	T	T	T	T	T	T	N	N	N			
80.00	3.150	F	F	F	F	F	F	F	F	F	F	F	F	F			
82.60	3.250	F	F	F	F	F	F	F	F	F	F	F	F	F			

T = CAPABLE AND TOOLED

C = CAPABLE BUT NOT TOOLED

F = FUTURE WITH MILL 3  
REINSTALL

N = NOT CAPABLE